

Kit 1513

OPEL Insignia, 4-dr Sedan, 08–

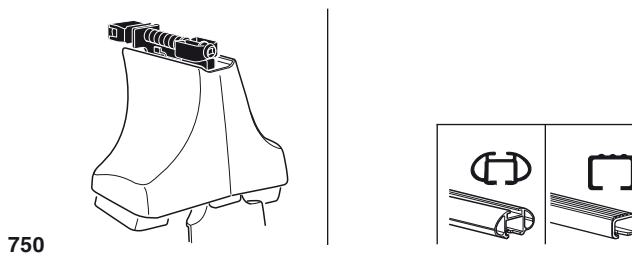
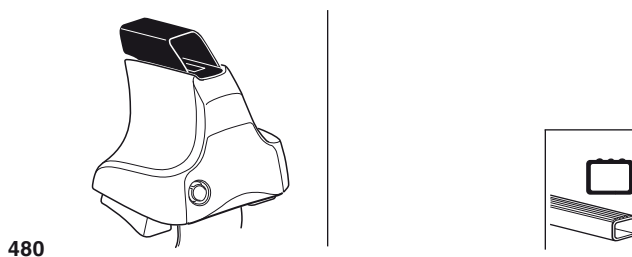
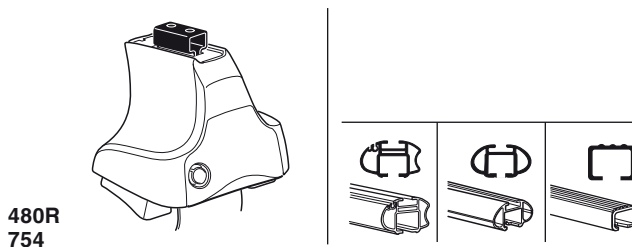
OPEL Insignia, 5-dr Hatchback, 08–

VAUXHALL Insignia, 4-dr Sedan, 08–

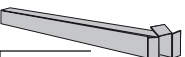
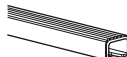
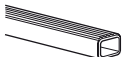
VAUXHALL Insignia, 5-dr Hatchback, 08–

HOLDEN Insignia, 4-dr Sedan, 08–

HOLDEN Insignia, 5-dr Hatchback, 08–

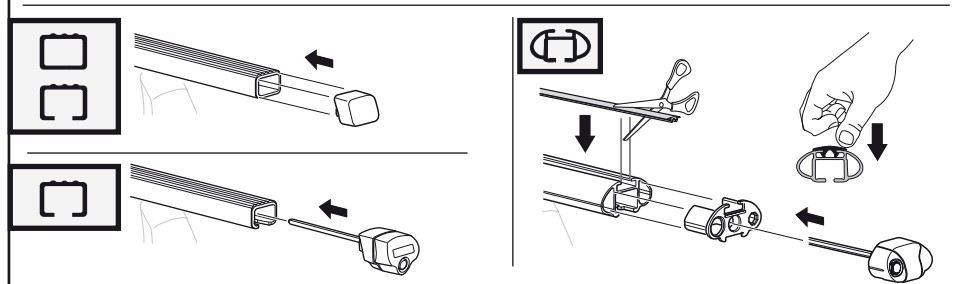
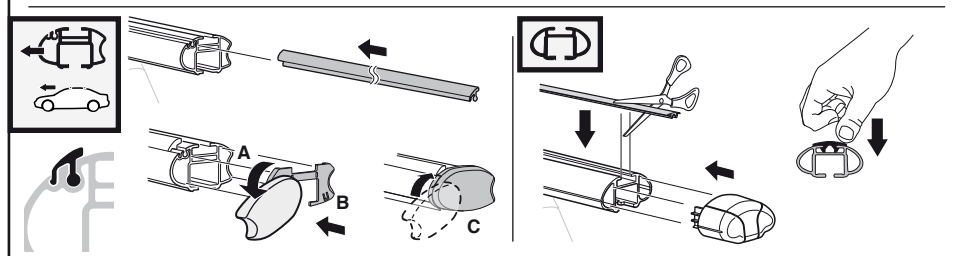
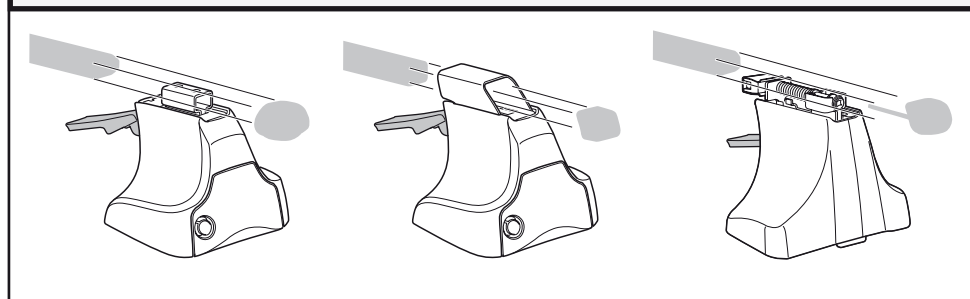
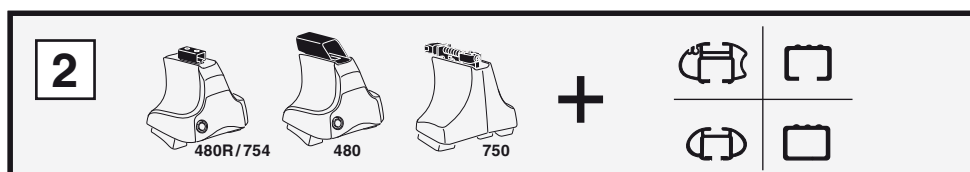
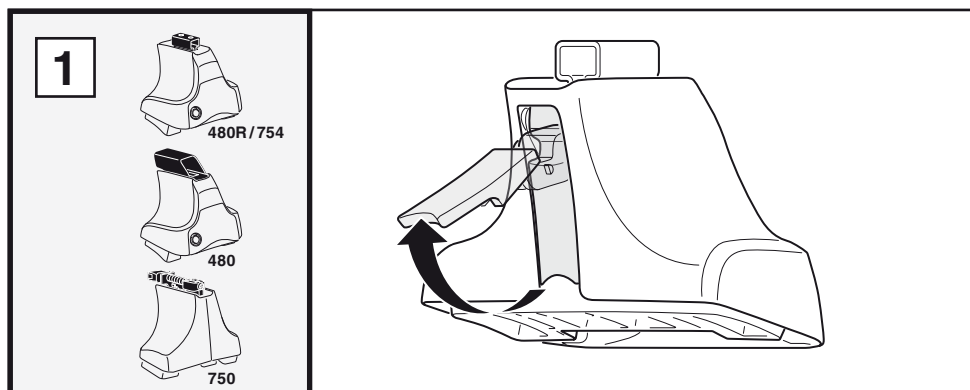


The diagram illustrates the importance of reading instructions. It features two boxes: one labeled 'THULE' with a warning symbol and a plus sign, and another labeled 'Kit XXXX' with a warning symbol and the word 'instructions'. A person is shown reading a manual, emphasizing the need to follow the instructions.

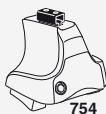
				
  x2  x2  x2  x4	  x2	  x2  x2  x4  x4	  x2  x2	  x2

Exploded view diagram of the LEGO Technic 11381 Motor, showing various components and their quantities:

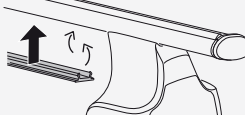
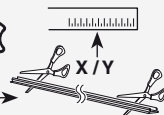
- 1023 x 1
- 1024 x 1
- 1025 x 2
- 315 x 1
- 316 x 1
- 91 x 1
- 94 x 1
- Motor (RR, FR, FL, RL) x 1



3



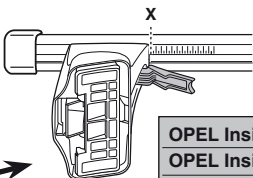
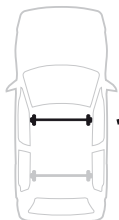
754



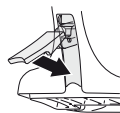
750



1

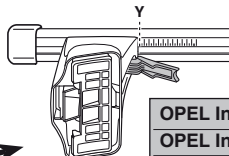
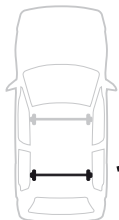


2



	X
OPEL Insignia, 4-dr Sedan, 08–	45,5
OPEL Insignia, 5-dr Hatchback, 08–	45,5
VAUXHALL Insignia, 4-dr Sedan, 08–	45,5
VAUXHALL Insignia, 5-dr Hatchback, 08–	45,5
HOLDEN Insignia, 4-dr Sedan, 08–	45,5
HOLDEN Insignia, 5-dr Hatchback, 08–	45,5

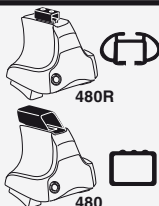
1



2



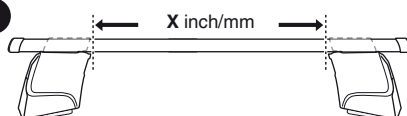
	Y
OPEL Insignia, 4-dr Sedan, 08–	39,5
OPEL Insignia, 5-dr Hatchback, 08–	39,5
VAUXHALL Insignia, 4-dr Sedan, 08–	39,5
VAUXHALL Insignia, 5-dr Hatchback, 08–	39,5
HOLDEN Insignia, 4-dr Sedan, 08–	39,5
HOLDEN Insignia, 5-dr Hatchback, 08–	39,5



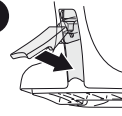
480R

480

1

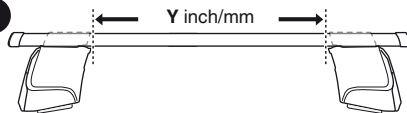


2

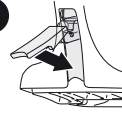


	X inch	X mm
OPEL Insignia, 4-dr Sedan, 08–	43 1/2"	1106 mm
OPEL Insignia, 5-dr Hatchback, 08–	43 1/2"	1106 mm
VAUXHALL Insignia, 4-dr Sedan, 08–	43 1/2"	1106 mm
VAUXHALL Insignia, 5-dr Hatchback, 08–	43 1/2"	1106 mm
HOLDEN Insignia, 4-dr Sedan, 08–	43 1/2"	1106 mm
HOLDEN Insignia, 5-dr Hatchback, 08–	43 1/2"	1106 mm

1



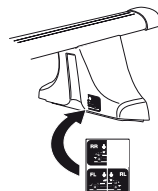
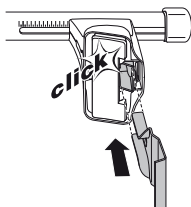
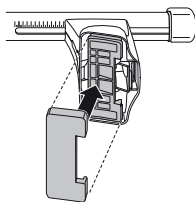
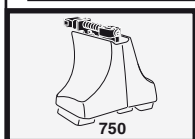
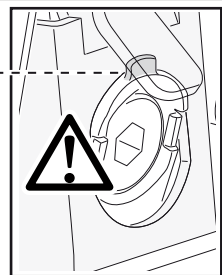
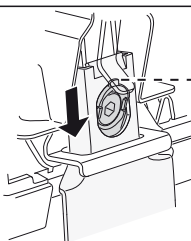
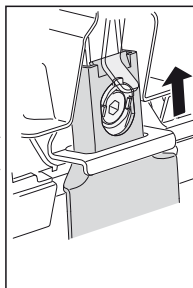
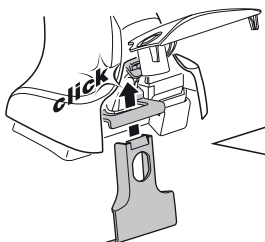
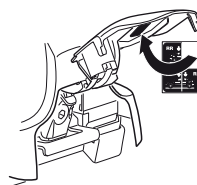
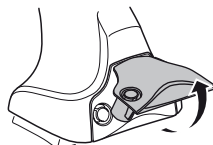
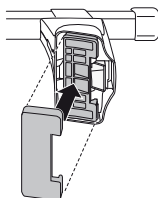
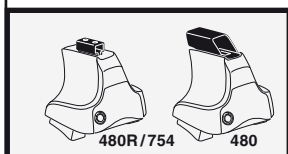
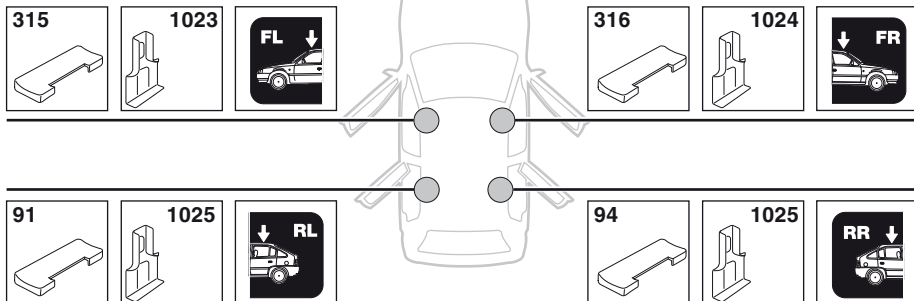
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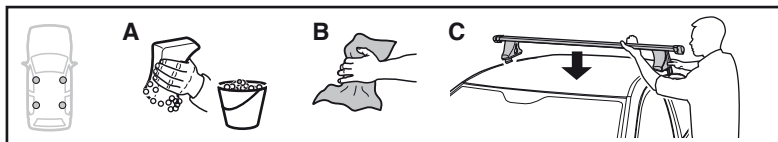
	Y inch	Y mm
OPEL Insignia, 4-dr Sedan, 08–	41 1/8"	1046 mm
OPEL Insignia, 5-dr Hatchback, 08–	41 1/8"	1046 mm
VAUXHALL Insignia, 4-dr Sedan, 08–	41 1/8"	1046 mm
VAUXHALL Insignia, 5-dr Hatchback, 08–	41 1/8"	1046 mm
HOLDEN Insignia, 4-dr Sedan, 08–	41 1/8"	1046 mm
HOLDEN Insignia, 5-dr Hatchback, 08–	41 1/8"	1046 mm

4

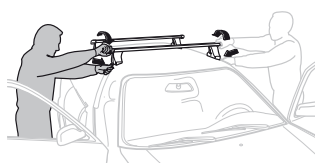
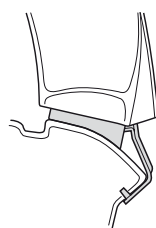
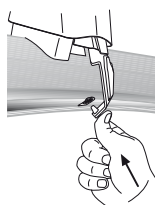
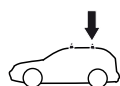
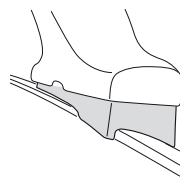
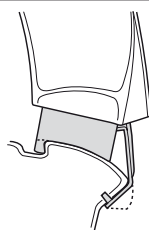
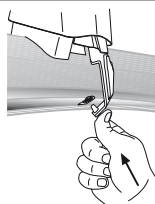
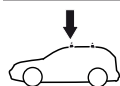
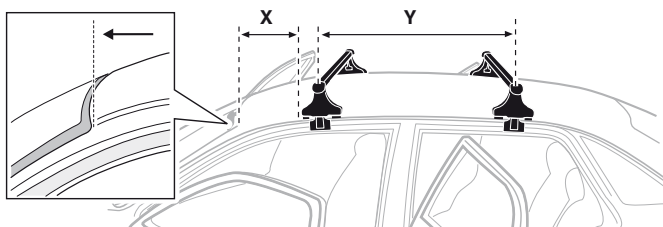
OPEL Insignia, 4-dr Sedan, 08–
 OPEL Insignia, 5-dr Hatchback, 08–
 VAUXHALL Insignia, 4-dr Sedan, 08–
 VAUXHALL Insignia, 5-dr Hatchback, 08–
 HOLDEN Insignia, 4-dr Sedan, 08–
 HOLDEN Insignia, 5-dr Hatchback, 08–



5



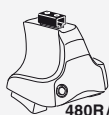
	X mm	Y mm	X inch	Y inch
OPEL Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
OPEL Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"
VAUXHALL Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
VAUXHALL Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"
HOLDEN Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
HOLDEN Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"



GB/US Tighten alternately
D Die Schrauben abwechselnd anziehen
F Serrer alternativement chaque côté
NL Afwisselend aan de linker- en de rechterkant aandraaien
I Alternare il serraggio delle viti
E Apretar alternativamente
PT Aperte alternadamente
S Dra åt växelsvis
FIN Kierrä vuorotellen
EST Pinguldage vaheldumisi
LAT Pievelciēt pamišus
LIT Užsukinėkite pakaitomis
PL Śruby dokręcaj naprzemiennie
RU Затягивайте попеременно

CZ Pokrétla багажника dokręcaj dokręcaj naprzemiennie.
SK Dofahujte striedavo
SLO Privijajte izmenično.
HR Naizmjenično zategnite
HU Egymástól függetlenül szorítandó
GR Σφιγγετε εναλλάξ
TR Dönüşümlü sıkın
中文 交替拧紧
한국어 번갈아 가며 조이십시오.
日本語 交互に締め付けてください。
ไทย ชันในแบบสลับ

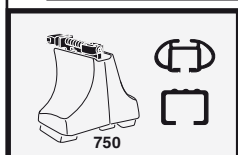
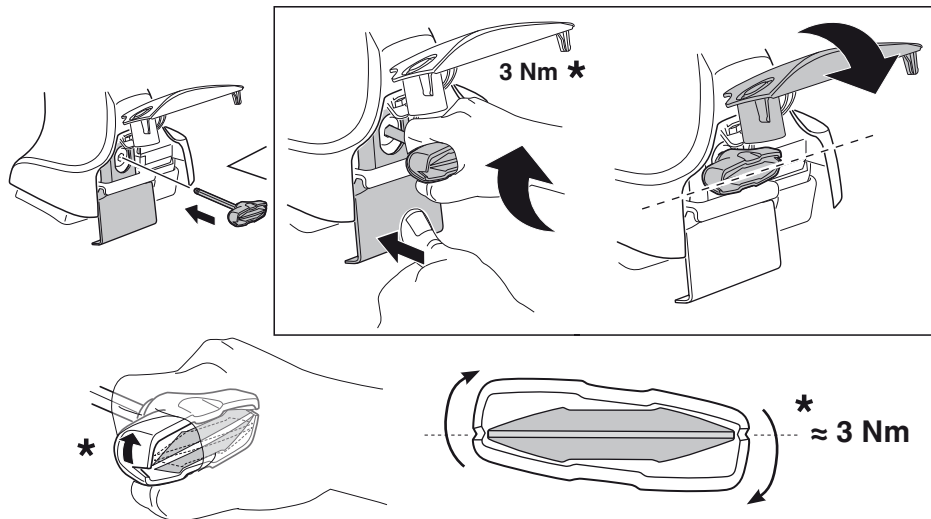
6



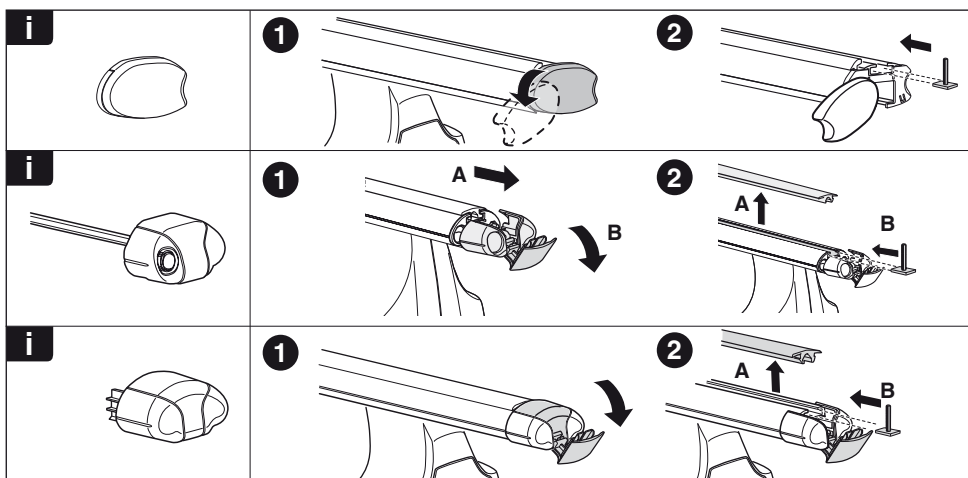
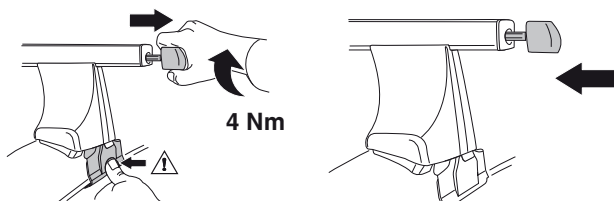
480R/754

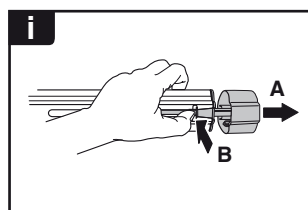
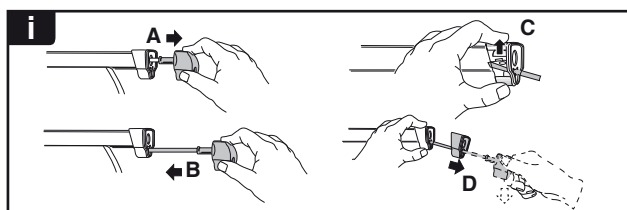
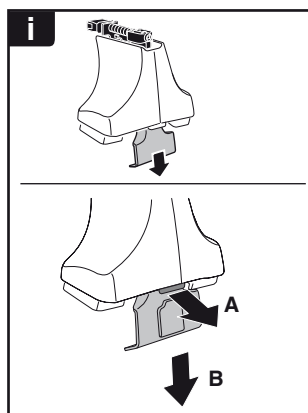
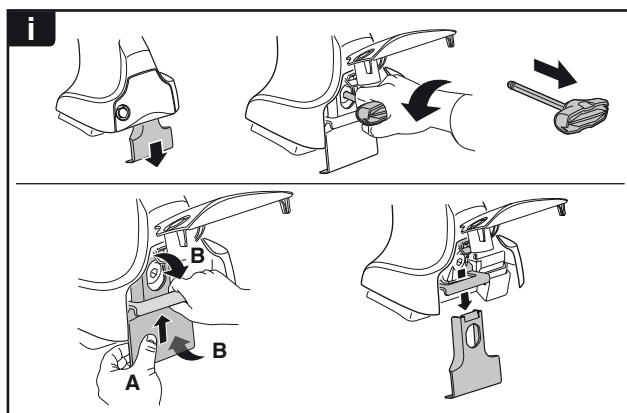
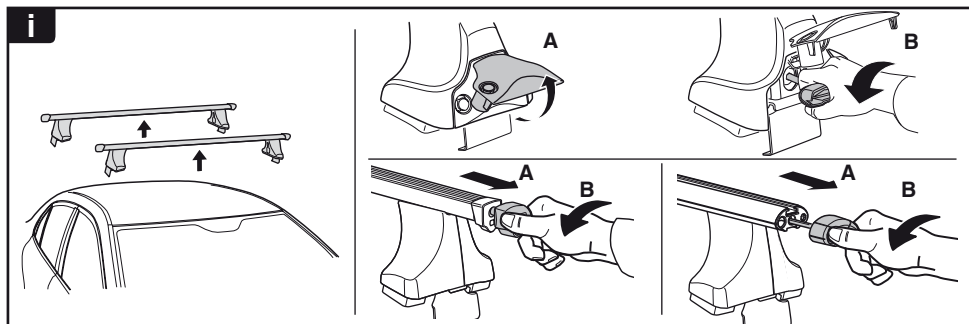


480



750





THULE®
SWEDEN

**ONE
KEY
SYSTEM**

		(x4)
		(x6)
		(x8)
NA		(x10)
EUR		(x12)
ASIA		